

Industrial Diesel Generator Set - KD2500-F

50 Hz – Fuel Consumption Optimized



Benefits & features

KOHLER SDMO premium quality

- KOHLER SDMO provides one source responsibility for the generating set and accessories
- The generator set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production-tested
- The generator sets are designed in accordance to ISO8528-5 performance class G3 and accepts rated load in one step

KOHLER SDMO premium performances Engines

- Low fuel consumption thanks to a high technology common rail injection engine
- A smaller footprint thanks to a high power density
- Low temperature starting capability
- Long maintenance interval

Alternator

- Provide industry leading motor starting capability
- Excitation system to permit sustained overcurrent > 300% In, during 10 sec
- Built with a class H insulation and IP23

Cooling

- A flexible solution using an electrical driven radiator fan
- High temperature and altitude product capacity available

Control Panel

 The KOHLER SDMO wide controller range provide the reliability and performances you expect from your equipment. You can program, manage and diagnose it easily and in an efficient way

KOHLER SDMO worldwide support

- A standard three-year or 1000-hour limited warranty for standby applications.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- A worldwide product support

RATINGS 400 V - 50 Hz			
Standby	kVA	2500	
	kWe	2000	
Data Center / Mission Critical	kVA	2500	
	kWe	2000	
Prime	kVA	2273	
	kWe	1818	

GENERAL SPECIFICATIONS	
Engine brand	KOHLER KD Series
Alternator commercial brand	KOHLER
Voltage (V)	400/230
Standard Control Panel	M80-D
Optional control panel	APM403
Optional Control Panel	APM802
Consumption @ 100% load ESP (L/h)	473
Consumption @ 100% load PRP (L/h)	445
Engine optimisation	Fuel optimisation
Type of Cooling	Electrical driven fan
Performance class	G3
One step load acceptance (out of ISO criteria)	100%

GENERATOR SETS RATINGS

		Standl	ру		Center / n Critical	Pr	ime
Voltage	kWe	kVA	Amps	kWe	kVA	kWe	kVA
415/240	2000	2500	3478	2000	2500	1818	2273
400/230	2000	2500	3609	2000	2500	1818	2273
380/220	1994	2492	3786	1994	2492	1812	2265

DIMENSIONS	COMPACT	VFRSION

Length (mm)	4741
Width (mm)	2100
Height (mm)	2561
Tank capacity (L)	0
Dry weight (kg)	15637

DIMENSIONS SOUNDPROOFED VERSION		
Type soundproofing	CPU40 Si	
Length (mm)	12192	
Width (mm)	2438	
Height (mm)	2896	
Tank capacity (L)	500	
Dry weight (kg)	30130	
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	86	
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	78	



Engine		
General		
Engine brand	KOHLER K	D Series
Engine ref.	KD62V12	-5CFS *
Air inlet system	Tur	bo
Fuel	Diesel	Fuel
Engine optimisation	Fuel optir	misation
Cylinders configuration	V	
Number of cylinders	12	2
Displacement (I)	62.0	06
Bore (mm) * Stroke (mm)	175 *	215
Compression ratio	16	: 1
Speed (RPM)	150	00
Maximum stand-by power at rated RPM (kW)	214	18
Piston type & material	Steel	
Charge Air coolant	Air/Water	
Frequency regulation, steady state (%)	+/- 0.25%	
Injection Type	Direct	
Governor type	Electronic	
Air cleaner type, models	Dry	
Fuel system		
Maximum fuel pump flow (I/h)	49	5
Fuel Inlet Minimum recommended size (mm)	25.	.4
Fuel Outlet Minimum recommended size (mm)	19.05	
Max head on fuel return line (m)	3.5	
Maximum allowed inlet fuel temperature (°C)	70)
Consumption with cooling system	PRP	ESP
Consumption @ 100% load (g/kW.h)	195	188
Consumption @ 75% load (g/kW.h)	192	191
Consumption @ 50% load (g/kW.h)	204	201
Consumption @ 25% load (g/kW.h)	233	228

.ubrication System		
Dil system capacity including filters (I)	3	 75
		.5
Max. oil pressure (bar)		
Dil sump capacity (I)	3	08
Dil consumption 100% ESP 50Hz (I/h)	1.	01
Air Intake system		
Max. intake restriction (mm H2O)	5	10
ntake air flow (I/s)	257	8.53
Exhaust system		
	PRP	ESP
Heat rejection to exhaust (kW)		1500
Exhaust gas temperature (°C)		430
Exhaust gas flow (L/s)	6265	6390
Max. exhaust back pressure (mm H2O)	8	67
Optional cooling system (HT/LT)		
Type of coolant	GENCOOL	
Radiated heat to ambiant (kW)	100	
Heat rejection to coolant HT (kW)	700	
Flow on the HT circuit at 0.7Bars pressure drop off engine (I/min)	1631	
Outlet coolant temperature (°C)	100	
Coolant capacity HT, engine only (I)	254	
Max coolant temperature, Shutdown (°C)	105	
Restriction pressure drop off engine – HT circuit (mbar)	700	
Minimal pressure before HT pump (mbar)	400	
Max. pressure at inlet of HT water pump (mbar)	2500	
Thermostat begin of opening HT (°C)	71	
Thermostat end of opening HT (°C)	81	
HT Standard pressure cap setting (kPa)	100	
Heat rejection to coolant LT (kW)	5	40
Flow on the LT circuit at 0.7Bars pressure drop off engine (I/min)	450	
Femperature of inlet to LT engine water circuit (°C)		55
Coolant capacity LT, engine only (I)		02
Restriction pressure drop off engine – LT circuit (mbar)	7	00
Minimal pressure before LT pump (mbar)	4	00
Max. pressure at inlet of LT water pump (mbar)	2500	
	2.	,00

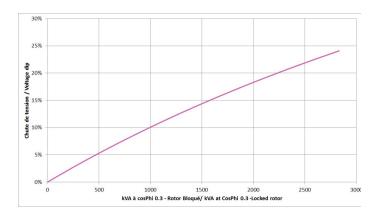


Alternator Specifications	
Alternator commercial brand	KOHLER
Alternator ref.	KH05794T
Number of pole	4
Number of bearing	Single Bearing
Technology	Brushless
Indication of protection	IP23
Insulation class	Н
Number of wires	6
Capacity for maintaining short circuit at 3 In for 10 s	Yes
AVR Regulation	Yes
Coupling	Direct
Application data	
Overspeed (rpm)	2250
Power factor (Cos Phi)	0.8
Voltage regulation at established rating (+/- %)	0.50
Wave form : NEMA=TIF	<50
Wave form : CEI=FHT	<2
Total Harmonic Distortion in no-load DHT (%)	<3.5
Total Harmonic Distortion, on linear load DHT (%)	<3.5
Recovery time (Delta U = 20% transcient) (ms)	500
Performance datas	
Continuous Nominal Rating 40°C (kVA)	2360
Unbalanced load acceptance ratio (%)	8

Alternator Standard Features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Peak motor starting (kVA) based on x% voltage dip power factor at 0.3



Dimensions compact version

Length (mm) * Width (mm) * Height (mm)	4741 * 2100 * 2561
Dry weight (kg)	15637
Tank capacity (L)	0

Container dimensions CPU40 soundproofed version

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Length (mm) * Width (mm) * Height (mm)	12192 * 2438 * 2896
Dry weight (kg)	30130
Tank capacity (L)	500
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	86
Measured acoustic power level (Lwa) 50Hz (75% PRP)	109
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	78

Container dimensions CPU40 super soundproofed version

CPU40 SSi

Length (mm) * Width (mm) * Height (mm)	12192 * 2438 * 2896
Dry weight (kg)	30801
Tank capacity (L)	500
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	80
Measured acoustic power level (Lwa) 50Hz (75% PRP)	103
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	72



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M80-D



The M80-D can be used as a basic terminal block for connecting a control unit and as an instrument panel with a highly intuitive LCD screen giving an overview of your generating set's basic parameters:

- Oil gauge
- Coolant temperature
- Oil temperature
- Engine speed
- Battery voltage
- Charge air temperature
- Fuel consumption
- etc

The engine main functions can be controlled and events are recorded to facilitate diagnostics:

- Starting
- Speed adjustment
- Stopping
- Droop
- etc.

APM403



BASIC GENERATING SET AND POWER PLANT CONTROL

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Startup failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications : RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional: Ethernet, GPRS, remote control, 3G, 4G,
- Websupervisor, SMS, E-mails

APM802



ADVANCED POWER PLANT MANAGEMENT CONTROL

Dedicated to power plant management APM802 provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility

- Graphic display with touchscreen
- User language selectable
- Specially researched ergonomics
- High level of equipment availability
- USB and Ethernet ports
- Modbus protocol
- Making it easy to extend the installation
- Complies with the international standard IEC 61131-3

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.



STANDARD SCOPE OF SUPPLY

All our KD Series gensets are fitted with:

- Industrial water cooled DIESEL engine
- Electric starter & charge alternator 24 V D.C
- Electronic governor
- Standard air filter
- Single bearing alternator IP 23 T° rise/insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- M80-D control panel
- Flexible fuel lines & lub oil drain pump
- Fuel water separator filter
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil

CODES AND STANDARDS

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive 2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

POWER RATINGS DEFINITION according to ISO8528-1 (2018-02 edition) and ISO-3046-1

Emergency Standby Power (ESP): The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <85%.

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <75%.

Data Center Power (DCP): Data center power is defined as being the maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of reliable utility, the generating set manufacturer is responsible to define what power level is able to supply to fulfil that requirement including hardware or software or maintenance plan adaptation.



TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30% relative humidity. For particular conditions in your installation, refer to the derating table.

WARRANTY INFORMATIONS

Standard Warranty Period:

- for Products in "back-up" service
 - o 30 months from the date the Product leaves the plant, extended to 42 months for KD series
 - 24 months from the Product's commissioning date, extended to 36 months for KD series
 - o 1,000 running hours

The warranty expires when one of the above conditions is met.

- for Products in "continuous" service (continuous supply of electricity, either in the absence of any normal electricity grid or to complement the grid),
 - 18 months from the date the Product leaves the plant, extended to 30 months for KD series
 - o 12 months from the Product's commissioning date, extended to 24 months for KD series
 - o 2,500 running hours, extended to 8700 running hours for KD series

The warranty expires when one of the above conditions is met.

For more details regarding conditions of application and scope of the warranty please refer to our General "terms & conditions of sales".